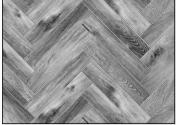
INSTALLATION INSTRUCTIONS

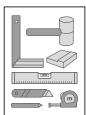
VINYLUXE HERRINGBONE SPC VINYL FLOORING

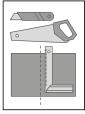


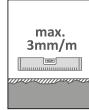


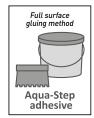






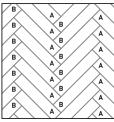


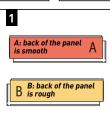


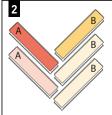


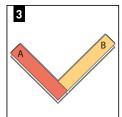


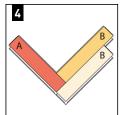


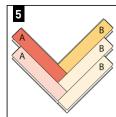


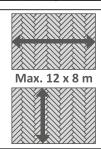


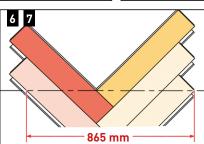


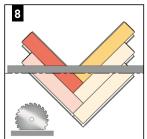


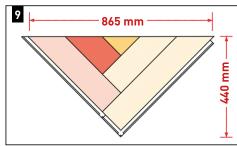












SPC VINYL FLOORING

Keep the panels at room temperature (between 18°C and 24°C) for at least 48 hours before you start the installation. SPC vinyl panels can be installed on underfloor heating but the surface should not exceed 27°C. The panels are briefly resistant to temperatures up to 75°C. The panels should not be constantly exposed to higher temperatures, installation in a conservatory for example is not recommended.

Vinyluxe flooring is only suitable for use indoor and should be installed and stored in a room that is heated.

IN GENERAL

The following tools are needed: a rubber hammer (light coloured rubber), set square, tape measure, spirit level, saw or Stanley knife and pencil and an Vinyluxe Herringbone tapping block. The subfloor must be flat, dry, pressure resistant and free from dust and dirt. Any uneveness should not exceed 3mm under a straight ruler of 1 meter, even up if necessary. Inspect the panels before installation for visible defects. Panels with visible defects should not be installed. After installation a claim will not be accepted. Panels can be cut to size using a try square and saw or a Stanley knife. The panel is cut and then broken over the breaking line.

On four sides of the panels there is a click joint. To join the panels, lay the tongue of one panel at an angle of 20-30 degrees into the groove of another panel, gently move the panel slowly up and down until it clicks into position, exerting a forward pressure. The short end of the panel can be fitted into another panel without

lifting. For this method you must use a Vinyluxe tapping block. The Herringbone planks should not be joined with a single tap. To avoid damaging the Herringbone panels you must tap them together gradually.

LAYING THE FLOOR

VINYLUXE HERRINGBONE is suitable for laying in a floating manner. It is recommended to lay a sound absorbing barrier suitable for SPC floors such as the HDM secura LVT Click Smart N underlay. Use spacers to ensure a 5mm expansion gap on all sides when the length / width of the floor does not exceed 5 meters. For a longer / wider floor, add 1mm per linear meter. The maximum floor dimensions without expansion joint is 12 x 8 meter.

When the panels are installed in rooms with humid conditions we recommend the full surface gluing method.

FULL SURFACE GLUING METHOD:

Use Aqua-Step polymer adhesive and apply it with a glue spreader comb (check the packaging for the right spreader). First degrease the subfloor and the back of the panels.

STARTING TRIANGLES: Step 1-9

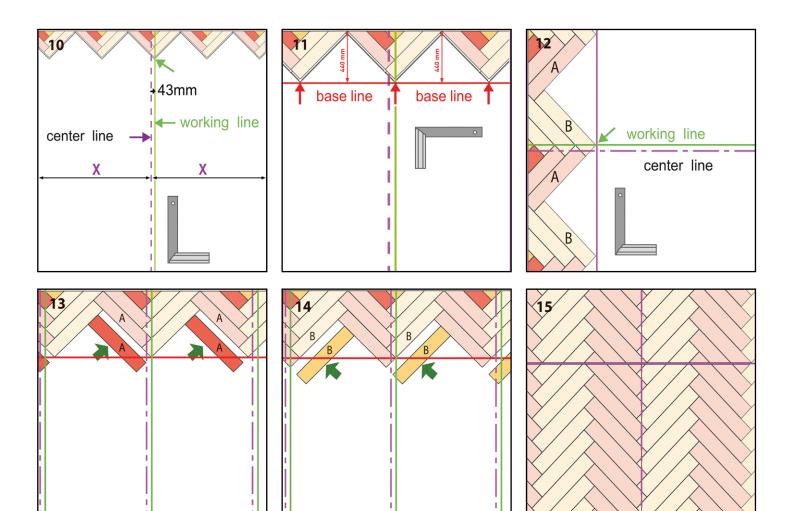
Starting triangles are necessary to create a herringbone pattern and to simplify installation of the entire floor area.

Step 10-15 : illustrations see next page









HERRINGBONE PATTERN

To obtain the best visual effect, it is best to fit the herringbone in the direction of the longest wall and parallel to the incidence of light. Measure the width of the room and mark the centre line on the subfloor (step 10). To centre the herringbone pattern in the room, mark a working line 43 mm to the right of the centre line.

Start with installing the starting triangles (figure 11-12) and continue laying the floor as indicated (figure 13-15). Ensure that the butt ends of the herringbone panels in the pattern are aligned with each other and that the surface is even.

FINISH AND MAINTENANCE

For finishing use matching skirting. Clean the panels with a moist cloth. For simple dirt and dust use a vacuum cleaner suitable for

hard surface floors, a soft brush, a moist cloth or an active fibre dry mop. Never clean the surface of the panels with polish, wax, varnish, bleach, scouring pads, wire wool, abrasives, or cleaning agents that contain abrasives or bleach. The use of a steam cleaner is not recommended for these floors.

Pay attention! When laying a herringbone pattern there is more waste than when laying a floor with a normal pattern. Add 10% extra to the surface area to have enough packs for laying the floor.









Thickness Wear layer Dimensions Per pack

4,5 mm SPC 0,5 mm 610 x 122 mm $22x = 1.64m^2 \cdot 11x A 11x B$

























For more tips and complete instructions go to www.hdm.be

